



# C E R T I F I C A T E

Certificato n. 18-Q-0200126-TIC  
Certificate No.

SI CERTIFICA CHE IL SISTEMA DI GESTIONE PER LA QUALITÀ DI  
WE HEREBY CERTIFY THAT THE QUALITY MANAGEMENT SYSTEM OPERATED BY

**FIER COSTRUZIONI METALLICHE S.r.l.**  
Via Venezia 46/48  
31028 Tezze di Vazzola TV ITALY

È CONFORME AI REQUISITI DELLA NORMA  
IS IN COMPLIANCE WITH THE REQUIREMENTS OF STANDARD

**ISO 9001:2015**

QUESTO CERTIFICATO È VALIDO PER LE SEGUENTI ATTIVITÀ  
THIS CERTIFICATE IS VALID FOR THE FOLLOWING ACTIVITIES

**Fabbricazione di strutture e parti assemblate metalliche;  
carpenteria metallica su specifica del cliente**

**Manufacture of metal assembled structures and parts; metallic  
carpentry according to customer specification**

MEDIANTE UN AUDIT, RAPPORTO n. RC-1218-Q-TIC-MS-0200126-18  
AN AUDIT WAS PERFORMED, REPORT No.

Data di scadenza 20.01.2022  
Expiring date



Bonn 21.01.2019

Dipl.-Ing. K. Lindenblatt

TUV Intercert Certification Body



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WELDER APPROVAL CERTIFICATE  
 ACCORDING TO UNI EN ISO 9606-1:2017



No. 19VE00085PW1

Designation **UNI EN ISO 9606-1 135-S P BW\* FM1 S 112 PA ss mb**  
 Welder **[REDACTED]**  
 Born in **[REDACTED]** on **[REDACTED]**  
 Identification **AS8241027** Method of Identification **C.I.** Stamp No. **CT**  
 Employed by **FIER COSTRUZIONI METALLICHE SRL - Tezze Di Vazzola (TV)**  
 WPS used by welder during welding of test coupon: **1900-135-EN1** Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135; 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld (1)
Parent metal group (ISO 15614)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode cons: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	12	≥ 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss mb	ss mb, bs

(\*) Also qualified for flat weld, according to 5.4.4

		Type of test					
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Acceptable		

This certificate is valid from **5 February 2019** to **5 February 2022**  
 issued at **GENOVA** on **5 February 2019**

This certificate consist of 2 pages  
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PRS N° 066 C  
 PRD N° 002 B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC  
 Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Filippo Lago

(Italy Welding & Pressure  
 Equipments Certification)

RINA Services S.p.A.  
 PED No. Bo. 0474  
 Via Corsica 12 - 16128 Genova

WELDER APPROVAL CERTIFICATE  
 ACCORDING TO UNI EN ISO 9606-1:2017



No. **19VE00085PW2**

Designation **UNI EN ISO 9606-1 135-S P BW\* FM1 S t12 PA ss mb**  
 Welder **[REDACTED]**  
 Born in **[REDACTED]** on **[REDACTED]**  
 Identification **AU5805141** Method of identification **C.I.** Stamp No. **SH**  
 Employed by **FIER COSTRUZIONI METALLICHE SRL - Tezze Di Vazzola (TV)**

WPS used by welder during welding of test coupon: **1900-135-EN1** Job knowledge **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-S	135, 138
Transfer mode	Spray-arc	Spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld (1)
Parent Metal group (ISO 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	Solid wire	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	M21	All compatible
Type of current and polarity	DC EP	All compatible
Deposited thickness (mm)	12	≥ 3
Pipe outside diameter (mm)	N.A.	T5 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss mb	ss mb, bs

(1): Not qualified for flat weld according to 3.4.4

		Type of test					
Visual	Acceptable	Radiographic	Acceptable	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Acceptable		

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